

Tuesday, November 08, 2016 10:52:01 AM

Page 1

[illegible]

Tuesday, November 08, 2016 10:52:01 AM

Item ID: D5076-3

Accept

N9000401 00

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bracket

Start Date: 11/17/2016 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 11/23/2016 **Req'd Qty:** 4.00 ***A***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

[illegible]

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Page 3

NS1

Stop *NS2*

4

4

Customer:

Reference:

NR1

Stop *NR2*

0.00

150

0.06

HandFinish

Hand Finishing

Memo

0.00

160

0.01

QC

Quality Control

Memo

0.00

170

0.01

Packaging

Packaging

Work Order ID 153082

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153082

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Item ID: D5076-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bracket

Start Date: 11/17/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/23/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.07

Quality Control

DAS
21
9-89

JAN 12 2017

VS 17/11"

Picklist Print

Tuesday, November 08, 2016 10:52:01 AM

Work Order ID: 153082

153082

Parent Item: D5076-3

D5076-3

Parent Item Name: Bracket

Start Date: 11/17/2016

Required Date: 11/23/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6S.040

Purchased

No

sf

317.1300

1.91579

DAS
46
9-59

16/11/18

M6061T6S 040

6061-T6 .040 Sheet

Location

Loc Qty

Loc Code

MAT021

317.13

m135147

1

m135612

39.61

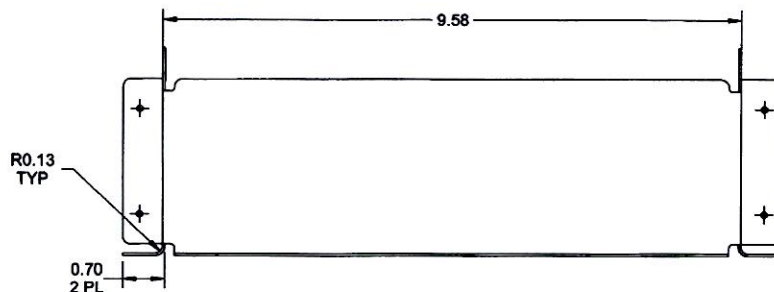
m135632

103.7

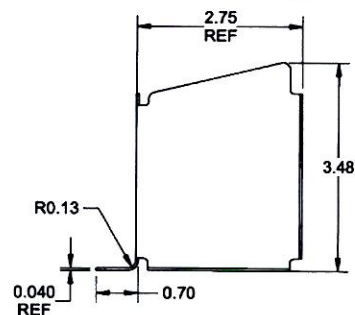
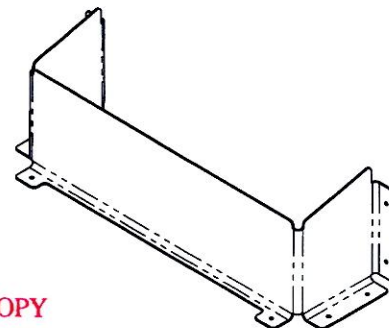
m135724

172.82

2.2



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 153082 MJC
1611-09



D5076-3 BRACKET

NOTES:

- 1) MATERIAL: MAKE FROM D5076-3F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

RELEASED
2014-03-31

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO. D5076	REV. A
MFG. APPR.	DD	SHEET 6 OF 7	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET ASSEMBLY	NTS
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